Developed by

HOW TO CONDUCT A PROFESSIONAL TECHNICIAN SKILLS





A Guide to Holding a Technician Contest Based On TMC's National Technician Skills Competition





Technology & Maintenance Council

American Trucking Associations, Inc.



BE PART OF TMC'S NATIONAL TECHNICIAN SKILLS COMPETITION!

Organize a state, local or corporate skills challenge!

INTRODUCTION

The Technology & Maintenance Council's National Technician Skills Competition—

TMCSuperTech—is an annual event held in conjunction with TMC's Fall Meeting. The event is organized by TMC's Professional Technician Development Committee (PTDC).



TMCSuperTech is North America's premier skills com-

petition for professional commercial vehicle technicians. TMCSuperTech contestants come from all segments of the trucking industry, and many are state, regional, or corporate champions.

Because of the great interest shown by state trucking associations and maintenance councils, as well as trucking fleets and service/ dealers, TMC has developed this manual to help organizations conduct their own technician skills competitions so that their local champions will be prepared for competition at the national level.

This document will:

- · describe how TMCSuperTech is organized,
- offer guidelines on how organizations can establish and promote contests at a state/ regional or corporate level, and;
- detail how organizations can ensure their competition champion(s) registers to compete at the national level in TMCSuperTech.







DESCRIPTION

TMC's National Technician Skills Competition— TMCSuperTech— is an annual event held in conjunc-

tion with the Council's Fall Meeting. The Competition consists of a First Round Written Challenge and subsequent Hands-On Skills Challenge.

Contestants take part in the First Round Written Challenge on Day One of the competition. Following the Written Challenge, there is a reception at which TMC announces the names of a predetermined number of contestants who are eligible to compete on Day Two in the Hands-on Skills Challenge. The last day of the event consists of a Technician Training Fair (featuring numerous hands-on job related training classes that qualify for NATEF continuing education units), followed by an competition awards banquet.

WHO MAY COMPETE

The competition is open to any actively employed commercial vehicle technician. However, all competitors must be TMC Technician Members. Active members are eligible to enter the competition without fee. Nonmembers will pay an entry fee and will become members for the remainder of the year. Verified champions of state trucking association technician skills competitions may enter without paying a fee. Grand Champions of previous TMC National Technician Skills Competitions are eligible to compete. [Membership forms available at http://tmc.truckline.com or by calling TMC offices at 703-838-1763.]





REGISTRATION

TMCSuperTech registration forms can be found at http://tmc.truckline.com. Registrations forms must be postmarked by a specific date set by TMC. Only preregistered contestants are eligible to compete. Contestants are sent a confirmation of their registration and housing accommodations in advance of the event.

CONTEST LOCATION

TMCSuperTech events are co-located with the Council's fall meeting, which is typically held in September/October of each year. Check with TMC for the latest event schedule.

CONTEST FORMAT

The National Technician Skills Competition and Technician Training Fair is held on Monday, Tuesday and Wednesday during TMC's Fall Meeting. The Orientation and First Round Written Challenge is held Monday afternoon. The First Round Written Challenge is followed by a reception Monday evening at which TMC announces the names of the contestants who have earned the right to compete in Tuesday's Hands-

on Skills Challenge. Contestants with top scores (along with verified State Trucking Association Grand Champions) are eligible to compete in the Hands-on Skills Challenge beginning on Tuesday at 8 am. All contestants are eligible to attend the PTDC Techni-



cian Training Fair sessions on Wednesday. Competition awards are presented at an awards event on Wednesday evening.

PROPER ATTIRE

All contestants must wear work appropriate long pants and work shoes meeting accepted industry safety standards. Official contestant caps and T-shirts are provided during contestant orientation. Other safety-related items, such as protective eyewear, are provided by TMC on an as needed basis at each skills station. TMCSuperTech judges also have official attire that makes them easy to identify.



SAFETY

Safety glasses with side shields (provided by TMC) must be worn at all times during the Hands-on Skills Challenge. Standard shop safety procedures must be followed at all times. All spills must be cleaned up immediately. Any accident or injury must be reported to the section judge.

CONTESTANTS WITH SPECIAL NEEDS

Every effort is made to accommodate contestants with special needs. These needs must be identified on the contest registration form prior to competition.

TOOLS AND PARTS

All tools, manuals, and equipment are provided by competition organizers.

SCORING

The competition is designed to measure thorough knowledge of medium- and heavy-duty commercial vehicles, including both theory and practical application.

The mandatory First-Round Written Challenge consists of a written test covering the eight competition areas. The test is based on tests prepared by the National Institute for Automotive Service Excellence (ASE). The written test score counts for 20 percent of the final competition score.

A limited number of contestants advance to the Hands-on Skills Challenge, consisting of verified State Trucking Association Grand Champions (who automatically qualify for the Hands-on Skills Challenge) plus those who scored highest in written competition.

Ties on the written test are broken by the highest score on specific categories of questions to be determined previously by the TMCSuperTech competition chairman.



Scoring on the hands-on portion of the competition is tabulated by monitors using a detailed station score sheet developed by the station technical committee. Judging scores reflect an assessment of technical skills and knowledge, accuracy, and quality of workmanship.

Scoring for each of eight individual workstations is based on 100 points and counts for 10 percent of the final competition score.

Workstation scores are transferred to a master score sheet and totaled with the written score to obtain the contestant's final score. Ties in final score are broken by the highest score in specific workstation categories as predetermined by the TMCSuperTech competition chairman.



PRIZES

All contestants will receive an official TMCSuperTech cap, T-shirt, certificate of participation and a gift bag provided by competition sponsors.

Grand Champion

The First Place Grand Champion receives his or her choice of a trip to the Daytona 500, NFL Super Bowl, or equivalent package, along with other valuable prizes. A special trophy, engraved with the Grand Champion's name, is provided to the individual

winner. A companion plaque is presented to the Grand Champion's company as well. The names of all Grand Champions appear on a special TMCSuperTech banner, which is displayed at all TMC general meetings.

Second Place

The Second Place winner will receive a trophy and special prize package.

Third Place

The Third Place winner will receive a trophy and special prize package.

Skills Challenge Station Winners

Individuals with the highest scores at each individual Hands-on Skills Challenge station will also receive certificates of recognition.



JUDGING GUIDELINES

Judges consist of volunteers who are recognized experts within each contest area. The number of judges required will vary, depending on the nature of the station, but one judge per station would be an absolute minimum. One judge per contestant would not be unheard of for a larger event. Each Skill Station Evaluation Sheet and Task is prepared by individual contest chairmen and each Station's committee. Point assessment for each task is specifically listed as part

of each contest evaluation sheet to easily gauge contestant ability. Points are totaled by the individual contest chairman or assigned individual. The maximum score for each station is 100 points. Task values are broken down as much as possible to enable objective judging. Judging sheets are color-coded per station.

Contestant questions regarding individual issues are brought immediately to the attention of the appropriate contest chairman. Should personal/professional recognition of contestant be known by a judge, that judge is to be recused and replaced with another judge for that

contestant evaluation procedure. The judge can resume normal responsibilities after that contestant has finished specific evaluation.



SKILL STATION GUIDELINES

TMC Competition Skill Challenge Stations cover various skill areas. The actual stations will vary from year to year and state/regional/corporate contests need not hold all the stations that TMC holds each year. The number of volunteers and resources available usually will determine how many stations can be practically held.

The following is list of stations that were held during TMCSuperTech2005, and what was evaluated at each station:

Day One—

• First Round Written Challenge: ASE-based test determines the finalists for the Hands-on Skills Challenge.

Day Two—

Hands-on Skill Challenge

- Electrical: Troubleshoot, service and repair of electrical systems including charging, lighting, and cranking systems.
- Brakes: Troubleshoot, service, and repair of brake systems.
- HVAC: Test, service and repair air conditioning and heating systems (including laws governing refrigerants), and all other components dealing with the operator's environment.



- Engine: Troubleshoot, service and repair engine induction, fuel, and exhaust systems under load and/or unloaded conditions.
- Steering: Service and repair of steering and suspension systems.
- Preventive Maintenance Inspection (PMI): Demonstrate ability to perform preventive maintenance check procedures.
- Drivetrain: Troubleshoot, service and repair drivetrain units including transmissions, clutch, carriers, torque converters and driveline.
- Service Information: Demonstrate ability to retrieve service information from current accepted industry sources.

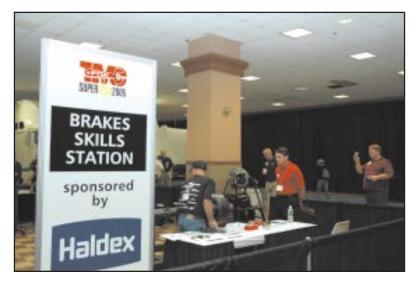
Thirty minutes are allotted to each cycle. Orientation, instructions and task completion will occur within this time allotment. At the end of 30 minutes, with appropriate signal, contestants are escorted to next contest within rotation.

NOTE: The time allotted to each station will vary depending on the number of stations and the number of contestants. It is a good practice, however, to limit the number of contestants that can proceed from the written challenge to the hands-on challenge to ensure the competition proceeds as smoothly as possible, given the resources and volunteer support available.

Any communication between contestants and with spectators outside of the immediate Skills Station area is prohibited. Spectators are to be in a viewing area outside of the skill station. Authorized individuals may enter individual skill station for means of documenting or administration of contest activity. When idle or on break, contestants are escorted at all times by competition representatives. Once all contestants have completed the skill station challenge, contestants are held at the skill station until it is determined all scores are received and properly recorded.

What to Expect at Each Hands-on Skills Station

The following example is a synopsis of what contestants should expect at each station during TMC's Hands-on Skills Challenge. Each challenge has been designed to test a technician's general knowledge in each functional area, without the need for expert familiarity with any particular tool, vehicle system or vehicle. Bear in mind, TMC/ state/regional/corporate competitions may vary in terms of the content and



number of stations held, but these are good general guidelines to follow when establishing a set of skills stations. The following descriptions were used for TMCSuperTech2005.

- Electrical: Troubleshoot, service and repair of electrical systems including charging, lighting and cranking systems.
 Specific Challenge—Using a Fluke 88 meter, the contestant will measure and record readings and diagnosis circuits. The workstation will use A Tech training boards.
- Brakes: Troubleshoot, service and repair of brake systems.
 Specific Challenge—Given a heavy vehicle axle with S-cam brakes, the contestant will correctly perform maintenance tasks per the given instructions. No special tools will be used.
- HVAC: Test, service and repair air conditioning and heating systems (including laws governing refrigerants), and all other components dealing with the operator's environment.
 Specific Challenge—Contestants will be required to evaluate and diagnosis electrical and functional aspects of the air conditioning unit.
- Engine: Troubleshoot, service and repair engine induction, fuel and exhaust systems under load and/or unloaded conditions. Specific Challenge—The engine station will utilize trucks with Detroit Diesel Series 60 EGR engines. The technician must be able to navigate a computer with Detroit Diesel Diagnostic Link (DDDL) in order to complete the required repair assignment.



- Steering: Service and repair of steering and suspension systems.
 Specific Challenge—Contestant will be required to inspect measure and determine steering/suspension concerns.
- Preventive Maintenance Inspection (PMI): Demonstrate ability to perform preventive maintenance check procedures.
 Specific Challenge—Contestant will perform a PMI on a provided unit in specific areas to be revealed during the Hands-on Skills Challenge.
- Drivetrain: Troubleshoot, service and repair drivetrain units including transmissions, clutch, carriers, torque converters, and driveline.
 Specific Challenge—The contestant will be required to correctly identify each component of the inter-axle differential (IAD) and correctly assemble the IAD to reflect its proper assembly in the forward carrier. Using appropriate service reference material at the workstation, the technician will respond to questions and perform some minor assembly on subcomponents from a manual transmission and a front differential.
- Service Information: Demonstrate ability to retrieve service information from current accepted industry sources.
 Specific Challenge—The contestant will be required to answer questions using Mitchell One electronic information system.

AFTER THE CONTEST IS OVER. . .

All contestants are invited to attend any of the special training sessions as part of TMC's Technician Training Fair. The awards ceremony for TMCSuperTech is held on the third day of the event. All contestants are invited to attend. TMC attempts to combine the awards ceremony with either its existing Industry Awards Luncheon Program, or if that is not practical, then the Council's group social event



TMC does not announce individual scores of contestants, nor does it publish a list of all scores after the contest. Individual competitors may call TMC for their own scores after the event is concluded.

RECOMMENDATIONS FOR ESTABLISHING A STATE/REGIONAL/ CORPORATE TECHNICIAN SKILLS COMPETITION

Many state trucking associations/maintenance councils, service/dealer operations and individual fleets have expressed strong interest in either establishing a new, or modeling an existing, technician skills competition based on the TMCSuperTech model. In this way, their champions will be best prepared to compete at the national level for the TMC event.

Establishing a technician skills competition is a challenge. TMC leveraged the work of established student competitions—such as the SkillsUSA annual event—as well as that of pioneering state trucking associations and individual fleets that had already established events on their own. The following guidelines should be useful to organizations wishing to hold their own technician skills competition:

 Volunteer support is key to establishing a successful technician skills competition.
 Few organizations have the economic means to organize and execute a successful technician skills competition without the use of volunteer support. Those that do are likely to run into many problems without buy-in from their local fleets, vendors and trainers.

It is best to establish a core group of committed volunteers in an officer or oversight committee format. This committee should consist of a:

- Chairman, to oversee the entire operation.
- Vice Chairman, to support the Chairman.
- Competition Chairman, to ensure proper logistical organization of the skills stations and contest preparations, such as making sure each station has the vehicles, tools and materials needed to function.
- Rules and Judges Chairman, to establish the contest rules and ensure there are

- enough volunteer judges to run the competition.
- Promotions Chairman, to focus on promoting the event to fleets, service/dealers, vendors, etc.
- Prize Chairman, to solicit and manage the prize packages for winners.
- Sponsorship Chairman, to help solicit funding for the competition food and beverage, entertainment and other expenses.
- Secretary, to keep everyone aware of what actions are taken (i.e., press).

Depending on how large the competition will be, this committee structure may need to be adjusted. For smaller events, one person may perform multiple tasks.

- 2. Building partnerships between all industry segments is important. Involving representatives from all industry segments is important, whether the establishing organization is a state trucking association or maintenance council, service/dealership, motor carrier or private fleet. It is a good idea to get participation from a diverse group of manufacturers and vendors, trade press, trade schools and educators as possible.
- 3. Offer sponsorships to suppliers and other organizations to help defray the cost of the competition. Sponsorship opportunities can cover food functions, setup costs, entertainment, etc. Typical sponsorship recognition opportunities can include: corporate logos on event banners, signage, competition apparel (T-shirts, hats), official programs, etc.
- 4. Hold the competition in conjunction with an existing event. Some state trucking associations hold their technician skills challenge in association with their truck driving championships. This will help mitigate much of the cost associated with holding a separate event.
- 5. Be sure the technician competitors are aware of the rules before the event starts. This will help solve potential problems before they can begin. Have them sign a competition agreement and release. The following is an example from TMCSuperTech2005.

Sample Agreement and Release

In consideration of being permitted to participate in "TMC's National Technician Skills Competition—TMCSuperTech2005" and to be eligible for awards offered, participants hereby stipulate and agree to the following:

- a. Contestant acknowledges that he or she is not in the employ of American Trucking Associations, Inc. (ATA).
- b. Both as to himself or herself and his or her heirs and personal representatives, contestant releases TMC/ATA, its directors, employees, agents and/or any of its affiliates from any and all liability and any right of action that may arise from any damage or injury which may be received while attending or participating in said

- "TMC National Technician Skills Competition— TMCSuperTech2005."
- c.Contestant grants TMC/ATA and its designated agencies exclusive rights to make use of information about himself or herself, along with photographs subsequently taken under TMC/ATA's direction, in publicity and advertising activities. Contestant further agrees to make himself or herself available for publicity enterprises arranged by TMC/ATA, with



- newspaper/magazine/ media writers and radio and television personnel.
- d.Contestant will be bound by all orders, rules and regulations governing "TMC's National Technician Skills Competition—TMCSuperTech2005" while participating in said competition.

This agreement and release was part of the Technician Contestant Registration Form which all contestants used to register for the competition. A sample is included in the SAMPLE FORMS section of this document.

- Invite students from local high schools or vocational schools to observe the competition. This is an important outreach effort as it helps engender in the students the professionalism of our industry.
- 7. Invite the local media—i.e., newspapers, radio, TV, etc.— to attend and cover the event. This is an excellent opportunity to get the message out about your competition event and technician professionalism to a broader audience.
- 8. Invite local law enforcement and transportation department officials to attend. Better yet, invite them to participate in the event as judges or organizers.

FOR MORE INFORMATION

For more information, please feel free to visit our website at http://tmc.truckline.com or call TMC offices at (703) 838-1763.



Steve Talmadge TMCSuperTech2005 Grand Champion



The written challenge is an important part of the overall competition for two reasons. First, it allows competition organizers to narrow the field down to a manageable size. Second, it provides an excellent means of settling tie scores during the hands-on portion of the competition.



Making the technician contestants feel welcome and appreciated should be an important goal. At TMCSuperTech2005, all technicians who qualified for the Hands-on Skills Challenge received a welcome package of donated gifts, along with their competition uniform.



Computer skills are absolutely necessary for today's vehicle technician. TMCSuperTech2005 featured a skills station (pictured right) aimed at assessing a technician's proficiency at navigating electronic service information.





The success of each skills station lies largely with the volunteers who plan and organize them. Whenever possible, encourage industry suppliers to sponsor a skills station through donated personnel, tools, equipment or financial resources.



Local fleets are an excellent source of vehicles for the Hands-on Skills Challenge portion of the competition. If room and resources permit, at least some of the skills challenge stations should feature actual vehicles to assess technician proficiency in a particular area especially engines, heating/air conditioning and preventive . maintenance inspection.

NOTES			

SAMPLE FORMS

This section offers sample forms as a guideline for establishing your own event's operating forms. These were used for TMCSuperTech2005.

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Technician Contestant Registration

TMC National Technician Skills Competition • Sept 19 - 20 • Valley Forge Convention Plaza • Valley Forge, PA

REGISTRATION	2200 Mill Road • Alexandria, VA 22314 • Pl				
Check here if you are a first time attendee.					
	ATTENDEE I	NFORMATI	ON		
BY FAX:					
Fax this form with credit card information to (703) 838-5978.	Full Name		Nickname for B	adge	
BY MAIL:	Title				
Mail this form with check, money order or credit card information to ATA Meeting Registrations, PO Box 25381, Alexandria, VA 22313-5381	Company				
ONLINE:					
http://tmc.truckline.com	Address				
CONTESTANT REGISTRATION FEES	City		State	Zip	
CONTESTANT REGISTRATION TEES			Ciaio	- .p	
Fees include competition entry, access to PTDC Technician Training Fair and all PTDC food functions/receptions. Fee also includes TMC Technician Membership for balance of 2005. NOTE: Contestants must register by Aug. 15, 2005 to compete in TMCSuperTech2005.	Telephone Fax Number AGREEMENT AND RELEASE In consideration of my being permitted to participate in "TMC's I be eligible for awards offered to participants, I hereby stipulate 1. I acknowledge that I am not in the employ of American Tru	e and agree to the follow icking Associations, Inc	ving: (ATA).		
CONTESTANT REGISTRATION	Both as to myself and my heirs and personal representative of its affiliates from any and all liability and any right of act	tion that may arise from	any damage or injury v	which I may re	
☐ TMC Technician Member FREE	while attending or participating in said "TMC National Tecl 3. I grant TMC/ATA and its designated agencies exclusive righ				graphs
☐ Technicians, Non-member \$75	subsequently taken under TMC/ATA's direction, in publicity a publicity enterprises arranged by TMC/ATA, with newspape				
NON-CONTESTANT REGISTRATION	4. I will be bound by all orders, rules and regulations	governing "TMC's Na			
Those technicians who do not wish to register as a TMCSuperTech2005 Contestant may register separately for the PTDC Technician Training Fair according to the following registration fee schedule:	TMCSuperTech2005" while participating in said competition CERTIFICATION BY CONTESTANT I certify that I am currently employed as a commerical vehicle.				
PTDC Technician Training Fair (Sept. 19-20)	Signature		Date		
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□ 2-days (TMC/ATA Member) \$95 □ 2-days (Non-Member) \$140	I wish to register as shown in the Fees Section	=			elow.
NOTE: Non-contestants may register at anytime up to	☐ Payment enclosed (US funds payable to	American Trucking	g Associations, 11	nc.)	
the day of the event.	Charge: \square VISA \square MASTERCARD \square AM	EX THIS AMOUN	IT: \$		
Substituting for a TMC Member? You must be a TMC Member to receive the TMC Member rate. Non-members from a TMC Member company, however, may substitute for a TMC Member if he or she cannot attend. To substitute for another member,	Card Number		Expiration Date		
please print the name of the member for whom you are substituting. Otherwise, you will be charged the non-member rate.	Signature				
wise, you will be charged the non-member rate.	HOTEL HOU	SING POLI	CY		
(Please print clearly)	TMC's Host Hotels <u>will not accept</u> room reservations directly				
My Company Is:	on this form, as reservations can't be made without a credit from the assigned hotel upon request. All cancellations or cl		n confirmations will b	e sent to yo	ou directl
☐ Motor Carrier ☐ Private Fleet ☐ Municipal Fleet ☐ Service/Dealer	departure dates must be made by contacting the hotel direc Hotel is full, you'll be assigned to an overflow hotel. If you ha	3	Arriva	ıl Date	
I am a Technician Champion from a State Trucking Association contest.	call ATA Marketplace at (800) ATA-LINE. All reservations fo	or arrival must be		L Date	05
State: Year:	accompanied by a one-night room deposit, which will be a night's stay. Any cancellations, no-shows or early departures		Sept	ıre Date	
have been employed as a professional technician in the trucking industry for:	advance notice will result in the forfeiture of the one-night	deposit.		ווב שמנפ	
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Valley Forge Scanticon Hotel ☐ \$119/single ☐ \$129/double

Exp. Date

■ Non-Smoking ■ No Hotel Required

☐ Visa ☐ Mastercard ☐ AMEX ☐ Other

CREDIT CARD GUARANTEE

Card #:

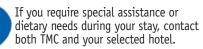
Signature:

☐ Same Credit Card # as in Section B

REFUND POLICY

If your plans to attend the TMC meeting change, you may receive a refund—less a \$50 administration charge—up until August 30, 2005. There will be no refunds or credits after August 30, 2005. Written cancellations accepted by mail, fax, or email—tmc@trucking.org.





TMC HOST HOTELS:

Radisson Valley Forge Hotel 1160 First Ave. King of Prussia, PA 19406 Phone (610) 337-2000

Valley Forge Scanticon Hotel 1200 First Ave. King of Prussia, PA 19406 Phone (610) 265-1500





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General Chairman / Treasurer

DAVE REHUREK

ALCOA Extrusions

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TMC MEETINGS

VALLEY FORGE, PA
September 19-22, 2005
2005 Fall Meeting & National
Technician Skills Competition
Valley Forge Convention Plaza

TAMPA, FL February 14-17, 2006 2006 Annual Meeting & Exhibit Tampa Convention Center

AUSTIN, TX September 18-21, 2006 2006 Fall Meeting & National Technician Skills Competition Renaissance Austin Hotel

TECHNOLOGY & MAINTENANCE COUNCIL-

Providing Technology Solutions For The Trucking Industry



September 6, 2005

Dear TMCSuperTech2005 Contestant:

The Technology & Maintenance Council (TMC) is pleased to welcome you as a contestant for the trucking industry's first-ever National Technician Skills Competition —TMCSuperTech2005. The event, which is being organized by TMC's Professional Technician Development Committee (PTDC), promises to be challenging, festive and informative. We're very glad to have you with us for this inaugural event.

Enclosed with this letter, please find a copy of the TMCSuperTech2005 regulations, along with some background about the meeting itself. Our event is being held at the Valley Forge Convention Plaza in Valley Forge, Pa., Sept. 18-20. The orientation and written exam takes place Sunday afternoon, Sept. 18, from 4-6 pm. Plan to arrive by at least 3 pm to pick up your credentials in time for the written exam.

Our 50 finalists will be named Sunday evening at 6:30 pm during our TMCSuperTech2005 Reception. The Hands-on Skills Challenge for the 50 finalists will be held on Monday, Sept. 19 from 8 am - 4 pm. The winners will be announced during our Industry Awards Luncheon Sept 20, which will be held from 11:30 am - 1:30 pm.

All contestants are also invited to attend our TMC Technician Training Fair Monday evening and Tuesday morning. The Fair is free of charge to all contestants.

Should you have any additional questions, please feel free to call me directly at (703) 838-1776.

On behalf of TMC, good luck and see you in Valley Forge!

Sincerely,

Robert Braswell

TMC Technical Director

Rolet M. Branch

Enclosures





CH2005 Monday Hands-On Skills Challenge—Contestant Rotation Schedule

ROTATION	time	PMI	Electrical/Electronics	Drivetrains	Brakes	Steering/Suspension
1st	8 - 8:30	1,2,3,4,5	6,7,8,9,10	11,12,13,14,15	16,17,18,19,20	21,22,23,24,25
2nd	8:35 -9:05	6,7,8,9,10	11,12,13,14,15	16,17,18,19,20	21,22,23,24,25	26,27,28,29,30
3rd	9:10 -9:40	11,12,13,14,15	16,17,18,19,20	21,22,23,24,25	26,27,28,29,30	31,32,33,34,35
4th	9:45- 10:15	16,17,18,19,20	21,22,23,24,25	26,27,28,29,30	31,32,33,34,35	36,37,38,39,40
5th	10:20 - 10:50	21,22,23,24,25	26,27,28,29,30	31,32,33,34,35	36,37,38,39,40	41,42,43,44,45
6th	10:55- 11:25	26,27,28,29,30	31,32,33,34,35	36,37,38,39,40	41,42,43,44,45	46,47,48,49,50
7th	11:30 - 12:00	31,32,33,34,35	36,37,38,39,40	41,42,43,44,45	46,47,48,49,50	1,2,3,4,5
8th	12:45 - 1:15	36,37,38,39,40	41,42,43,44,45	46,47,48,49,50	1,2,3,4,5	6,7,8,9,10
9th	1:20 - 1:50	41,42,43,44,45	46,47,48,49,50	1,2,3,4,5	6,7,8,9,10	11,12,13,14,15
10th	1:55 - 2:25	46,47,48,49,50	1,2,3,4,5	6,7,8,9,10	11,12,13,14,15	16,17,18,19,20

ROTATION	time	Service Information	Open Rotation	HVAC	Engines	Open Rotation
1st	8 - 8:30	26,27,28,29,30	31,32,33,34,35	36,37,38,39,40	41,42,43,44,45	46,47,48,49,50
2nd	8:35 -9:05	31,32,33,34,35	36,37,38,39,40	41,42,43,44,45	46,47,48,49,50	1,2,3,4,5
3rd	9:10 -9:40	36,37,38,39,40	41,42,43,44,45	46,47,48,49,50	1,2,3,4,5	6,7,8,9,10
4th	9:45- 10:15	41,42,43,44,45	46,47,48,49,50	1,2,3,4,5	6,7,8,9,10	11,12,13,14,15
5th	10:20 - 10:50	46,47,48,49,50	1,2,3,4,5	6,7,8,9,10	11,12,13,14,15	16,17,18,19,20
6th	10:55- 11:25	1,2,3,4,5	6,7,8,9,10	11,12,13,14,15	16,17,18,19,20	21,22,23,24,25
7th	11:30 - 12:00	6,7,8,9,10	11,12,13,14,15	16,17,18,19,20	21,22,23,24,25	26,27,28,29,30
8th	12:45 - 1:15	11,12,13,14,15	16,17,18,19,20	21,22,23,24,25	26,27,28,29,30	31,32,33,34,35
9th	1:20 - 1:50	16,17,18,19,20	21,22,23,24,25	26,27,28,29,30	31,32,33,34,35	36,37,38,39,40
10th	1:55 - 2:25	21,22,23,24,25	26,27,28,29,30	31,32,33,34,35	36,37,38,39,40	41,42,43,44,45



S-cam Brake Station—Judges Score Sheet

Co	ontestant # Total S	Score	
	Task 1, Haldex ASA:	Allowed	Actual
1.	Spring brake fully released	5 points	
	Thread engagement of the push rod	·	
	into the clevis per specifications.	5 points.	
3.	Push rod/clevis lock nut installed and tighten	•	
	ASA installed on camshaft, spacer washers a	•	
	snap ring or e clip installed.	5 points.	
5.	Clevis pin and retaining clips installed.	5 points.	
	Haldex control arm hardware installed.	5 points.	
7.	Cam shaft end play within specifications	·	
	per axle manufacturer. {Meritor no spec}		
	{Spicer 0.005-0.025"}	5 points.	
8.	ASA angle to push rod within specs.	5 points.	
	ASA/brake free play within specs and record	•	
	CVSA chamber applied stroke within specs	·	
	and recorded.	5 points.	
	Task 2, Meritor ASA:	Allowed	Actual
1.	Spring brake fully released	2.5 pts	
2.	Correct clevis for the Meritor ASA.	2.5 pts.	
3.	Thread engagement of the push rod into the		
	clevis per specifications.	5 points.	
4.	Push rod/clevis lock nut installed and tighten	ed. 5 points.	
5.	ASA installed on camshaft, spacer washers		
	and snap ring or e clip installed.	5 points.	
6.	Clevis pins and retaining clips installed.	5 points.	
7.	Meritor pawl released during adjustment.	5 points.	
8.	Cam shaft end play within specifications		
	per axle manufacturer. (Meritor no spec)		
	{Spicer 0.005-0.025"}	5 points.	
	ASA angle to push rod within specs.	5 points.	
0.	ASA/brake free play within specs and record	led. 5 points.	
11.	CVSA chamber applied stroke within specs		
	and recorded.	5 points.	
Г.,	as Charles Massauranaste		
۲r	ee Stroke Measurement:		
Cł	namber Applied Stroke Measurement:		
	and all Times		



HVAC Station—Judges Score Sheet

Contestant #	Total Score
--------------	-------------

Contestants will be told that A/C performance is poor and sometimes inoperative. Gauges will be connected but contestants will be instructed to check all gauge valves for proper position. Each item is worth 5 points.

	Task	Allowed	Score
1.	Verify temperature/pressure of refrigerant and/or gauge connec	tion. 5 points	
2.	Check belt tension and alignment.	5 points	
3.	Set controls to proper position.	5 points	
4.	Check all blower speeds.	5 points	
5.	Check all air modes.	5 points	
6.	Performance test.		
7.	 Check for symptoms by sight. (leaks, mounting, APADs) Check high and low pressures. Compare to performance chart Check temperature and air flow. Compare to performance chart. Check lines for hot and cold. Check compressor clutch. (symptoms by sound)	5 points	
	· Check voltage.	5 points	
	8. Verify complaint – Does A/C clutch operate properly?	5 points	
	• Is air cold enough?	5 points	
9.	Safety	5 points	
	 10. Troubleshooting Recognize & properly test system fault. Properly repair system fault. Recognize & properly test electrical fault. Properly repair electrical fault. 	5 points 5 points 5 points 5 points	
Ela	psed Time: Judge:		



Electrical Station—Judges Score Sheet

	Contestant #	lotal Score	(out of 100)
1.	Measuring voltage drops in the	e Starting System's control c	
	Disconnect s-terminal		5 points
	Draw 80 amps		5 points
	Voltage drop of leg 1		5 points
	Voltage drop of magnetic switch of	disc	5 points
	Voltage drop of leg 2		5 points
2.	Measuring the resistance of ele	ectrical components. (25 pts.	.)
	Component 1		2 points
	Component 2		2 points
	Component 3		2 points
	Component 4		2 points
	Component 5		2 points
	Component 6		2 points
	Component 7		2 points
	Component 8		2 points
	Component 9		2 points
	Component 10		2 points
	Component 11		2 points
	Diode		2 points
	Diode Scale		1 point
3.	Determine cause of problem wi	th a lighting circuit . (25 pts.)	
	Volt drop measurement		2 points
	Source voltage		2 points
	Resistance measurement		2 points
	Logical approach		2 points
	High resistance ground bulb #		17 points
4.	Measure a parasitic load. (25 p	ts.)	
	Remove the battery cable		5 points
	Insert the ammeter in series betw	een the	
	battery and removed cable		5 points
	Measure and record the amp load	d .	5 points
	If the technician uses the 300m a		5 points
	If the technician used the fuse as	•	5 points
		, - -	
		. Inc.	
⊨la	psed Time: Ju	udge:	



Service Information Station—Judges Score Sheet

Со	ntestant #	-	Total Score	(out of 100)				
ind wo	Directions: To demonstrate your ability to retrieve service information from currently accepted ndustry sources, read each Heavy Truck related question carefully, then using one of the PC workstations, locate the appropriate service information, and then circle the correct answer. Each question answered correctly is worth 10 points for a total possible of 150 points.							
No	te: All questions shall be ans	wered using the	Systems button onl	y.				
1.	On a Delco Remy 37MT Sta 24V solenoid?	ge for a Model No. 1115595						
	A) 20 Volts	B) 5 Volts	C) 10 Volts	D) 7.5 Volts				
2.	Upon disassembly of a wate pump bearing bore diamete							
	A)1.3970-1.3980"	B)1.4500-1.45	C)1.4970-1.4	980" D)1.5970-1.5980"				
3.	Where is the Electronic Cont Cabover? A) Under drivers seat C) Right rear of engine	B) Left	ated on a Freightliner rear of engine ler center of instrume					
4.	At what interval does the ma 3406E that is using long life A) 100,000 miles or eve C) 200,000 miles or eve	coolant? ery year	mmend adding coola B)150,000 miles or e D) 300,000 miles or	every 2 years				
5.	What is the maximum brake brakes? A) 2125 ft. lbs. (2881 N. C) 3125 ft. lbs. (4237 N.	m) B) 350	specification for Dana 0 ft. lbs. (4745 N.m) 0 ft. lbs. (3389 N.m)	a Spicer ES-D-225 air disc				
6.	On a Volvo VE D12 6-cylinde block should the sealing surf A) 0.0080-0.0085" (0.20 C) 0" (0 mm)	ace be?	n installing the cylinde B) 0.003-0.005" (0.00 D) 0.0059-0.0078" (0	8-0.13 mm)				
7.	What is the torque spec for t A) 15-20 ft. lbs. (20-27 N C) 15-20 in. lbs. (1.7-2.3	N.m) B) 10-1	screw on a Rockwel 15 ft. lbs. (14-20 N.m) 30 ft. lbs. (34-41 N.m)	,				
8.	What is the Rotor Coil Resist Alternator? A) 2.0-2.2 Ohms	tance Specifica B) 3.0-3.3 Ohr		lle 3625JC Series				

9.			ountershaft bearii 8" B) 0.003-0.	• .		90 manual transmission? D) 0.010-0.090"	
10.	What e	•	recommended o	n a Ford 7.3L [Diesel that is o	perated repeatedly below	
	`	30W	B) 5W30	C) 10W30	D) 15W40		
11.	Navista A)	ar with air bi Connector		ector and pin v B) Connecto		tem (ABS) module on a ck at the ABS module?	
12.	clearar exhaus A) B)	ice measure t valves? Exhaust valued and bridge Intake value and valve Intake value	ed for the intake valves: between roce. yes: between rocestem. yes: between rocestem.	valves? Where ocker arm and ker arm and br	bridge. Intake idge. Exhaust em. Exhaust v	gine, where is valve ance measured for the valves: between rocker a valves: between rocker arralves: between rocker arralves: between rocker arralves: between rocker arr	rm n
	D)	and bridge		ker arm and st	em. Exnaust v	aives: between rocker arr	П
13.	capacit A) B) C)	y and recor 19.5 Pts. (9 18.0 Pts. (8 14.0 Pts. (6		r the Eaton-Fu ive Gear Oil Al Outy Engine Oi I Automatic Tra	ller FS-8406 m PI MT-1 75W I MIL-L-2104 □ ansmission Flu	ıid	
14.	properl designe A)	y, situated r ed to vent p 350 psi (24		ire indicator or s of? B) 400 psi (2	the receiver-on the receiver-on the receiver-on the second	ails to shut the system off drier, rests a "Safety Switc	
15.	HD 407 A)	70 automati 38-45 ft. lbs	•	uilt after transm B)18-21 in. It	nission serial n os. (2.0-3.0 N.ı	•	n
Elapse	ed Time	:	Judg	e:			



Steering/Suspension Station—Judges Score Sheet

Contestant #		_ Total Score	(out of 100)
1.	•	Condition: Driver stated that t acceleration and a mino	
	Cause / Problem:		
	Correction:		
2.	rough ride and is	Condition: Driver stated that excessively bouncy, after dependent of the cause.	
	Cause / Problem:		
	Correction:		

3.		endition: Driver stated that steering wheel turns stion than the other. Inspect the vehicle and e.
	Cause / Problem:	
	Correction:	
4.	right and the steer	ondition: Driver complains that truck pulls to the ring wheel shakes excessively. Perform the rocedure, with the tools provided and determine the cause.
	Cause / Problem:	
	Correction:	
Elapse	sed Time:	Judge:



Drivetrain #1 Station—Judges Score Sheet

Contestant #		Total Score	(out of 100)	
	e Service Manual provided e correct answer on questio	l at this station, complete the following and a state of the state of	task and questions	
1) Com	pletely assemble the RTL	O-16718 Shift Bar Housing.		
(Cir	cle the correct answer on qu	uestions 2 thru 6)		
2) In the	following nomenclature, what	does the '9' represent?		
۸	'RTLO-2			
A. B.	Design Level – Improve Ratio Set	ed Seal System		
Б. С.	Number of Forward Spe	2eds		
D.	Nominal Torque Capaci			
3) What i	s the correct torque value for t	he shift yoke lockscrews?		
A.	20-25 lb/ft			
B.	8-12 lb/ft			
	35-45 lb/ft			
D.	18-22 lb/ft			
4) The fil	ter/regulator assembly regulate	es the air pressure to:		
Α.	38-43 PSI			
B.	58-63 PSI			
C.	48-53 PSI			
D.	68-73 PSI			
5) Once	the shift bar housing is installe	d on the main case, the capscrews		
	d be torqued to the following va	alue:		
25-35 1	A. 35-45 lb/ft			
	B. 45-55 lb/ft			
	C. 55-65 lb/ft			
6) Referr	ing to the power flow section,	how many gearsets are being		
		ote: One gearset equals three mating gears)		
	D. None - Stra Tgho ugh	The Box		
	E. 2 F. 3			
	г. з G. 4			
	O. 7			
Elapsed	Time:	Judge:		



Drivetrain #2 Station—Judges Score Sheet

	Contestant # (out of 100)
	Drive Axle Station
ı	AD Component Identification, assembly and operation scoring sheet.
1.	Using the inter-axle differential assembly from a forward carrier, identify each component of the inter-axle differential. Write in your answers below:
	Item A
	Item B
	Item C
	Item D
	Item E
2.	Assemble the components onto the IAD stand.
3.	Using the inter-axle differential assembly from a forward carrier, trace the power flow through the assembly. Conditions are; normal driving conditions, IAD unlocked. Start with the first component receiving torque and finish with the last component delivering torque. Write in your answers below:
	1 st component
	2 nd component
	3 rd component
	4 th component
4.	Using the inter-axle differential assembly from a forward carrier, which two components are delivering torque equally? Write in your answers below:
	1
	2
5.	Using the inter-axle differential assembly from a forward carrier, answer the following questions.
	a. Which one component drives the rear drive axle?
	b. Which one component drives the forward drive axle?
6.	Using the illustrations on the following page, identify whether or not differential action taking place in each of the three differentials. Complete the blanks with one of the following 2 choices. The first one is completed for you. NOTE: The spinning wheels are spinning at the same speed.

Elapsed Time: _____ Judge: ____



PMI Station—Judges Score Sheet

Contestant #	Total Score	(out of 100)
--------------	-------------	--------------

	In Cab Inspection	Value	Yes	No	Contestant Readings	Score
1	Clutch Free Play	2				
2	City Horn	2				
3	Windshield Washers	2				
4	Seat Belt Buckle loose	2				
5	Fire Extinguisher Mount	2				
6	Dome Light Inoperative	2				
7	Trailer brake handle loose	2				
8	Checked DVIR book	3				
9	Passenger side mirror haze?	2				
	Total assigned points	19				
	DOT Air Brake Inspection					
1	Air System Drained	3				
2	Pressure at which light and buzzer go off	3				
3	Air Compressor Build Time	3				
4	Cut out pressure of the air governor	3				
5	Cut in pressure of the air governor	3				
6	Drain primary tank-secondary loss?	3				
7	Drain secondary tank-primary loss?	3				
8	System air leaks?	3				
9	System leak check	3				
	Total assigned points	27				
	Engine Compartment Inspection					
1	Loose AC belt	2				
2	Intake manifold bolts missing	2				
3	Oil leak right side of the engine	2				
4	Fluid level-power steering	2			LEVEL	
5	Fluid level-oil level	2			LEVEL	
	Fluid level-antifreeze	2			LEVEL	
7	Coolant protection level checked	3				
8	Coolant protection level	2			LEVEL	
	Refractometer used?	2				
	Cricket gauge used?	2				
11	What was the belt tension?	2				
	Total assigned points	23				

(Continued on reverse)

(Continued from front page)

PMI Station—Judges Score Sheet

1 2	Tires and Wheels Inspection			1	.
2	0				
$\overline{}$	Check pressures using gauge?	2			
\neg	Tread depths at three points,etc?	2			
3	Found loose lug nuts?	3			
4	Checked rims for cracks,etc?	2			
	Total assigned points	9			
	Wheel Bearing and Kingpin Inspection				
1	Wheel bearing endplay	2			
2	Dial indicator for kingpin check	2			
3	Jackstand under axle	3			
	Total assigned points	7			
\dashv					
\dashv	Brake Components Inspection				
1	Checked drums, lining thickness?	2			
2	Checked brake rod stroke	2			
	Total assigned points	4			
\dashv		ļ			
	Steering Column/Gearbox Suspension	ļ			
-	and Steering Linkage Inspection				
_1	Did tech state lube as needed?	2			
2	Play in the steering gearbox?	2			
3	Draglink tie rods inspected?	2			
4	Suspension, springs,shocks,etc. checked?	2			
	Total assigned points	8			
\dashv					
\dashv	End of PMI Update Paperwork				
$\overline{}$	Told judge need to fill out RO, etc?	3			
	Total assigned points	3			
\dashv					
+	Workstation Assigned Points	100			
	Bonus Points				
$\overline{}$	Total workstation Score				

Elapsed Time:	Judge:



PMI Station—Judges Instructions

All safety precautions are to be observed during the assigned task- The vehicles **will not start** and all contestants must be informed that the areas where the vehicle would be running under normal testing will be VERBAL only, I.E. contestant will verbally explain inspection procedures.

- Wheels chocked
- Safety glasses
- Gloves where appropriate
- Ear protection where appropriate
- Jack stands in place

If the proper safety precautions are not used, stop the task until the problem is identified and corrected. The contestant will have one chance to correct any safety infraction. If the problem is not corrected, then stop the contestant from proceeding with the task.

At the PMI workstation the contestant will be provided a vehicle and all tools, etc. to complete the required inspections. Contestant will perform the following inspections on the unit.

SCORING

Each skills test section will be scored as noted. Potential assigned task points will be 100 points.

Individuals completing all of the assigned tasks and scoring 100 will receive 10 additional bonus points.

WORKSTATION TOOLS

Bottle jack
Jack stand
Dial indicator and magnetic base
Cricket gauge
Refractometer
Required hand tools
Disposable Shop towels
Antifreeze gauge

A. IN CAB INSPECTION

The contestant will inspect the DVIR book and inspect for defects on the systems inside the cab. Explain to the judge what was found defective and why it is defective.

The judge will document all the following on the answer sheet:

- did the technician find all the bugs planted
- were the explanations correct
- did the technician do a thorough inspection

Induced defects in the cab are:

- 1. No free-play in clutch pedal (2 points)
- 2. City horn inoperative (2 points)
- 3. Windshield washers inoperative (2 points)
- 4. Seatbelt buckle assembly loose on drivers seat (2 points)
- 5. Fire extinguisher not mounted to unit (2 points)
- 6. Dome light inoperative (2 points)
- 7. Trailer brake valve handle loose (2 points)
- 8. Checked DVIR book for prior and current write ups, sign off (3 points)
- 9. Passenger side mirror hazy (2 points)

B. D.O.T. AIR BRAKE SYSTEM EVALUATION

WARNING: DO NOT START VEHICLE

While in the cab, the contestant will explain how to perform a brake system evaluation. Steps taken during the evaluation will be explained to the judge. The judge will determine if the responses given are accurate and if proper sequence of the test was followed.

- 1. Drain system; observe that the low air-warning buzzer and light are on; allow air pressure to build, (3 points)
- 2. As the air pressure builds when does the light and buzzer go off? (60-75psi). (3 points)
- 3. Observe the air compressor build up time. (System should build air from 80-100psi in less than 40 seconds) (3 points)
- Observe the cutout pressure of the air governor. (Cutoff between 120-135psi) (3 points)
- 5. Bleed off air and observe governor cut in pressure. (Should be 20 psi between cut in and cut out pressure) (3 points)
- Check air tank check valves unit at max pressure drain primary tank.
 Does the secondary tank lose pressure? (Should not loose any) (3 points)

- 7. Build air and repeat steps, drain secondary tank. Does primary tank loose pressure? (Should not loose any) (3 points)
- 8. Build air to max in unit, shut off unit and check for air leaks. (No more than 4 psi in two minutes.) (3 points)
- 9. Release parking brake then apply foot valve, let system stabilize and check for leaks. (No more than 6 psi in two minutes) (3 points)

C. ENGINE COMPARTMENT INSPECTION

The contestant will inspect the engine and other components for defects, inspect for leaks, proper fluid levels and protection levels. Contestant will explain to the judge what was found and why it failed or passed the inspection.

The judge will determine if the induced defects in the engine compartment were detected.

- 1. Were all bugs found in engine compartment?
 - Loose a/c belt (2 points)
 - Bolts missing in intake manifold (2 points)
 - Oil leak on right side of engine (2 points)
- 2. Were all fluid levels checked?
 - Power steering level (2 points)
 - Oil level(2 points)
 - Anti freeze level(2 points)
- 3. Was the protection level checked? (3 points)
 - What was the coolant protection level? (2 points)
 - Did the tech use a refractometer to check the coolant protection level?
 (2 points)
- 4. Did technician use cricket gauge to check belt tension? (2 points)
 - · What was the belt tension? (2 points)

D. TIRES AND WHEELS INSPECTION

The contestant will inspect the Tire and Wheel assembly's and explain to the judge the proper steps and results of the inspection.

- 1. Did the technician check pressures using air gage? (2 points)
- 2. Did the technician check tread depths at three points around the tire with proper gage while looking for matching size, tread patterns, cuts, debris, etc? (2 points)
- 3. Did the Technician find the loose lug nut/nuts? (3 points)
- 4. Did the Technician look for cracks or defects in rim assembly? (2 points)

E. WHEEL BEARING AND KINGPIN INPSECTION

The contestant will inspect the front end of the unit and inspect king pin for wear and proper wheel bearing endplay. The contestant will explain to the judge what steps he is taking and the results of his inspection to the judge.

The judge will determine if the contestant accurately performed the inspection.

- 1. Did the technician get the proper endplay readings? (Should be .001-.005") (2 points)
- 2. Did the technician use dial indicator for measuring king pin wear? (2 points)
- 3. Did the technician use proper safety procedures (jack stands)? (3 points)

F. BRAKE COMPONENTS INSPECTION

Contestant will inspect brake components and explain results to the Judge.

- Did the technician check the drums, hoses and brake lining thickness? (
 2 points)
- 2. Did the technician check brake rod stroke? (2 points)

G. STEERING COLUMN/GEAR BOX, SUSPENSION AND STEERING LINKAGE INSPECTION

The contestant will inspect the steering column including the gearbox, all linkage and suspension components, explain to the judge proper steps taken and results of the inspection. The judge will determine if the technician performed the inspection correctly:

- Did the tech state lubricate suspension/steering as needed? (2 points)
- 2. Was there play in the steering gearbox? (2 points)
- 3. Was the draglink/tie rod components inspected? (2 points)
- 4. Was the suspension, springs, shocks, shackles and mounts checked? (2 points)

H. END OF PM INSPECTION

At this point the contestant would fill out the repair order and update any necessary paperwork and explain to the Judge why it's important.

1- Told judge the need to fill out repair order and update paperwork? (3 points)

SUPER 2005

NATIONAL TECHNICIAN SKILLS COMPETITION

Brakes Station—Information Sheet

Necessary equipment: (items 13-15 to be provided by PTDC, items 16a-e to be provided by Snap-On Tools)

A. Station

- 1. 5- Trailer axles with brakes on training stand, 3 from Meritor and 2 from Spicer.
 - a. 16.5 x 7 brake
 - b. Camshaft = 28 spline and 1.5" dia.
 - c. 30/30 long stroke chambers
- 2. 75- Contestant Instructions and Skills Tests
- 3. 6 Meritor Trailer Axle Maintenance Manuals (MM 14)
- 4. 6 BSFB Cam Brake Maintenance Manuals {BW7258}
- 5. 6 Haldex ASA Maintenance Manuals (L30033HBS of BW7257)
- 6. 6- Meritor ASA templates of each color for a total of 30 (Tan, brown, yellow, green, and white)
- 7. 6- Meritor automatic slack adjusters; 28 spline, 1.5" dia., 5.5" length.
- 8. 6- Haldex automatic slack adjusters; 28 spline, 1.5" dia., 5.5" length.
- 9. 6-Single hole clevises; 5/8" x 18 thread.
- 10. 6-Dual hole clevises; 5/8" x 18 thread.
- 11. Assortment of camshaft selective washers, snap rings and E-clips.
- 12. Assortment of clevis pin retainers, both small and large.
- 13. 7-6' or 8' group meeting table
- 14. 10- chairs
- 15. 120 psi air drop
- 16. Hand tools; one (1) for each axle, 5 total
 - a. Combination wrench set to include 5/16, 7/16, Ω , 9/16.
 - b. Standard, needle nose and side cutter pliers
 - c. Snap ring pliers set
 - d. Soap stone marker
 - e. Rule/tape measure
- B. Contestant

Brakes Station—Information Sheet (continued)

- a. Safety glasses and shoes
- b. Pencils

Station starting condition:

- 1. Each trailer axle will be set up as follows:
 - a. 16.5 x 7 inch brake, including all hardware and camshaft installed.
 - b. Cast brake drum installed.
 - c. Long stroke 30/30 air chamber installed.
 - d. ASA, spacer washers, and snap ring or e clip removed.
 - e. ASA clevis and push rod/clevis lock nut removed.
 - f. Haldex control arm bracket removed.
- 2. Each work bench will be set up as follows:
 - a. 1 of each: Meritor ASA, Haldex ASA (AA1 or SABA),
 - b. 1 single hole ASA clevis and 1 double hole clevis.
 - c. Clevis pins and retainers.
 - d. Push rod/clevis lock nut.
 - e. Meritor ASA templates.
 - f. Haldex bracket kit.
 - g. Meritor, Haldex installation manuals.
 - h. Shop towels.
 - i. Hand tools.
 - j. Tape measure
 - k. Soap stone marker
 - I. Contestant instructions and score sheet.



PMI Station—Information Sheet

PMI Workstation Objectives

During the PMI workstation task, proper safety precautions should be observed. Improper safety procedures will count against an individual. Contestant will perform the following inspections on the unit:

In cab inspection:

Contestant will inspect the DVIR book for write ups and proper sign off and for defects on the systems inside the cab and explain to the judge what was found defective and why it is defective.

D.O.T. air brake system evaluation: Contestant will not start vehicle.

While in the cab, contestant will explain the proper steps on how to perform a D.O.T. air brake system evaluation. Steps taken during the evaluation will be explained to the judge.

Engine compartment inspection:

Contestant will inspect the engine and other components for defects. Inspect for leaks, proper fluid levels and protection levels. Explain to the judge what was found and why it failed or passed inspection.

Tires and wheels inspection:

Contestant will inspect the Tire and Wheel assembly's and explain to the judge the proper steps and results of the inspection.

Wheel bearing and kingpin inspection:

Contestant will inspect the king pin for wear and for proper bearing endplay. The contestant will explain the steps taken and the results to the judge.

Brake component inspection

Contestant will inspect brake components and explain results to the Judge.

Steering column/gear box, suspension and steering linkage inspection:

Contestant will inspect the steering column including the gearbox, all linkage and suspension components. Explain to the judge proper steps taken and results of the inspection.

End of PM inspection

At this point contestant would fill out the repair order, update any necessary paperwork and explain to the Judge why it's important.



Drivetrain (Drive Axle) Station—Information Sheet

Necessary equipment: (items 6-8 to be provided by PTDC)

A. Station

- 1. 6- sets of inter-axle differential components
 - a. Input shaft, IAD assembly, forward side gear, rear side gear, clutch collar.
- 2. 75- Contestant Instructions and Skills Tests
- 3. 6- Rear Drive Axle Maintenance Manuals
- 4. 6- Rear Drive Axle Parts Books
- 5. 6- IAD training stands
- 6. 6- work benches
- 7. 1- group meeting table (chairman's table)
- 8. 10- chairs

B. Contestant

- a. Safety glasses
- b. Safety shoes
- c. Pencils

Station starting condition:

- 1. Each work bench will be set up as follows:
 - a. 5 inter-axle differential components (disassembled).
 - b. Training stand.
 - c. Contestant instructions and skills test.
 - d. Meritor parts book. (PB-9147)
 - e. Meritor maintenance manual (MM 5L).

Judge responsibilities:

- 1. Remain sitting at each station during the test.
- 2. Be available to answer questions from the contestant.
- 3. Questions will be answered only if they relate to station procedures and not to specific details of a test question or task.
- 4. Arrange tools and manuals in a predetermined order prior to each new contestant entering the station for consistency.
- 5. Score contestant tests on the **Judges Score Sheet** after completion and return to the station chairman throughout the day.
- 6. Do not do anything that may distract the contestant during their test.
- 7. Do not physically assist the contestant during the skills test.
- 8. If you need help or have questions, ask the station chairman.
- 9. At the end of the 30 minute skills test, collect the skills test from the contestant and direct that contestant to the chairman's table.



Drivetrain (Drive Axle) Station—Information Sheet

Contestant instructions

- 1. You will have 30 minutes to complete the stated objectives below. There will be an audible announcement given at the 15-minute mark and at the 28 minute mark.
- 2. If you complete the objectives prior to the expiration of time, remain at the station.
- Once the total station time has expired, return to the main table and be seated.
- 4. No conversing with other contestants.
- 5. If you have questions, ask the station judge.
- 6. Questions will be answered by the judge only if they relate to skills procedures and not to specific details of a test question or task.

Station objectives:

- A. The contestant will be required to correctly identify each component of the inter-axle differential. The contestant will provide the station judge with written response on the skills test sheet.
- B. The contestant will be required to correctly assemble the IAD to reflect its proper assembly in the forward carrier. The contestant will signal the station judge after assembly; the judge will then visually determine accuracy of the assembly.
- C. The contestant will be required to correctly describe in writing the power flow through the IAD assembly. The contestant will provide the station judge with written response on the skills test.
- D. The contestant will be required to identify whether or not differential action is taking place in each of the three differentials of a tandem axle set when provided with different wheel spin scenarios.



Electrical Station—Information Sheet

Main concept of this skill station: (What must the technician know?)

Operation #1	Starting sys	stem control circuit operation and testing, DVOM usage, carbon pile & IC-2.						
Operation #2	Electrical re	Electrical resistance measurement, DVOM (ohmmeter) usage						
Operation #3	Operation #3 Lighting Circuit Operation and testing, DVOM usage							
Operation #4	Operation #4 Measurement Parasitic Load, DVOM (ammeter) usage							
Describe the	skill station: <i>(Wi</i>	hat will the technican do?):						
Operation #1	25 points	Measuring voltage drops in the Starting System's control circuit.						
Operation #2	25 points	Measuring the resistance of electrical components.						
Operation #3	25 points	Determine cause of problem with a lighting circuit						
Operation #4	25 points	Measure a parasitic load.						
You	will be awarded	up to 100 points based on your workmanship and professionalism.						
	Competitor num	nberSkill Station number						
		Electrical Testing and Diagnosis						
		Skill Preparation Sheet						
		Necessary Equipment:						
Tools:	5 DVOM							

5 AMP probes

5 ATech 1800 Trainers

6 Computers with ATech Software

5 Sets of electrical component boards

5 Starting systems on boards with problems inserted

5 Carbon Pile Load testers 5 Intelli-Check-2 testers

5 Fuse assemblies

5 Test lights

Supplies: Replacement wire and components for ATech Trainers, wire strippers and cutters, extra relays, Starter boards, component board and battery.

Additional operations, comments, safety concerns, specific instructions, etc.:

- Competitors will wear safety glasses while working in the test station at all times.
- Scoring criteria is included on the score sheet award points only as directed.
- Judges must become familiar with the workstation instruction sheet, work sheet, score sheet and the
 reference materials.
- Judges must watch the competitor closely to check DVOM readings and values are recorded for each reading.



Brakes Station—Worksheet

Contestant instructions

- 1. You will have 30 minutes to complete the stated objectives below. There will be an audible announcement given at the 15-minute mark and at the 28 minute mark.
- 2. If you complete the objectives prior to the expiration of time, remain at the station.
- 3. Once the total station time has expired, return to the main table and be seated.
- 4. No conversing with other contestants.
- 5. If you have questions, ask the station judge.
- 6. Questions will be answered by the judge only if they relate to skills procedures and not to specific details of a test question or task.

Station objectives:

Given the choice of 2 automatic slack adjusters (Meritor and Haldex) the contestant will correctly install and set up the two ASA's.

Correct installation will be judged per the manufacturer's procedures, TMC Recommended Practices, and/or the Commercial Vehicle Safety Alliance procedures.

The contestant will install and set up the first chosen ASA, adjust the brake, check and record free stroke, and conduct a CVSA chamber applied stroke check and record the stroke in inches on the score sheet. When complete the contestant will call for the judge to score the first task.

The contestant will install the second ASA, adjust the brake, check and record free stroke, and conduct a CVSA chamber applied stroke check and record the stroke in inches on the score sheet. When completed with the second ASA the judge will again be called over to score the second task.

Once scoring is complete on both tasks, the contestant will remove the ASA's and related components and place them on the work table.



Electrical Station—Contestant Worksheet

Contestant #			Total Sco	ore	(out of 100)
Operation #1: Measuri	ng voltag	e drops in the <i>Sta</i>	rting System's co	ontrol circuit.	
The problem the driver attempts to start the ve drop of all three parts o	hicle. Ple	ase perform a volt			
Leg 1					
Magnetic switch contact	t				
Leg 2					
Note: You may refer to	TMC's R	P-129			
Operation #2:		ing the resistance the values	of electrical comp	ponents.	
	ide (on th	ne solder). You mu			s board. Test leads should ord to receive full credit.
One on the items is a d	iode. Ple	ase identify the lo	cation of the diod	e.	
	Item 1				
	Item 7			_	

Item 9 _____

Item 10 _____

Item 11_____

Electrical Station—Contestant Worksheet (continued)

Operation #3:	•	Determine cause of problem with a lighting circuit. Record your findings of your tests			
	Location of fault Component number				
	Type of fault				
Operation #4:	Measure a parasitic load.				
the battery. Please		stantly drawing current) that is drawing current out of ne the exact amount of parasitic load. Please ensure			
Load					







Technology & Maintenance Council

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